

Work Order ID 115229

115229

Page 1

March-19-14 7:13:20 AM

Item ID: D205-708-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Adjustable Engine Mount Installation

Start Date: 3/19/14

Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/04/14

Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
B80701	Rev C

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

DAS
46
9.89

DEC 24 2014

110

110

Purchasing

Purchasing

PURCHASING

Memo

0.00

Issue P/O: 23488 for:
(ATTN:ORDER THE B P/N'S! - SAME AS BOM)

6	D3284-001	(B80702-1)	Sleeve	x24
2	D3284-003	(B80703-1)	Stud	x8
4	D3284-005	(B80704-1)	Stud	x16
6	D3284-007	(B80705-1)	Stud	x24
6	NAS509-12	Nut		x24
6	NAS509L12	NutStud		x24

To be assembled as per Dwg B80701 Rev. C
Possible Supplier: Northern Aero
Certificate of Conformity is required

CZ 14/03/24 (4)

Pro

NCE 14-4144

Work Order ID 115229

March-19-14 7:13:20 AM

115229

Page 2

Item ID: D205-708-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Adjustable Engine Mount Installation

Start Date: 3/19/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/04/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

Receive & Inspect for Damage & Mat'l Certs

0.00

120

Packaging

Memo

0.00

Packaging

Receive & Inspect For Transit Damage Ensure Certificate of Conformity is attached

44/1/23 (7)

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

Inspect assembly. Visually inspect thread, fit and cad plating

(24)

DAS
38
9-89

DEC 10 2014

135

Pick Kit

0.00

135

Packaging

Memo

0.00

Packaging

4x

DAS
28
9-89

DEC 23 2014

Picklist Print

March-19-14 7:13:19 AM

Page 1

Work Order ID: 115229

115229

Parent Item: D205-708-011

D205-708-011

Parent Item Name: Adjustable Engine Mount Installation

Start Date: 3/19/14

Required Date: 4/04/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP C 06.01.31 Added MS206136C12 JLM/AP
IPP Rev:D 07-12-12 as per ECN 1074 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

B80702-1 Purchased No

Each 0.0000

✓ 24

B80702-1 D3284-001 DAS 46

**

CL 14/11/28

B80703-1 Purchased No

Each 0.0000

8

B80703-1 D3284-003 DAS 46

**

CL 14/11/28

B80704-1 Purchased No

Each 0.0000

16

B80704-1 D3284-005 DAS 46

**

CL 14/11/28

B80705-1 Purchased No

Each 0.0000

✓ 24

B80705-1 D3284-007 DAS 46

**

CL 14/11/28

D3284-009 Manufactured No

140 Each 7.0000

6

24

D3284-009

Bearing DAS 46

**

DAS 28

DEC 23 2014

Location

Loc Qty

Loc Code

ST036

7

105545

1

112800

2

113444

4

D3284-011 Manufactured No

140 Each 4.0000

1

4

D3284-011

Bearing DAS 46

**

DAS 28

9-89

Location

Loc Qty

Loc Code

ST036

4

106431

4

122290x3
116936x21

4

DAS 28

Picklist Print

March-19-14 7:13:19 AM

Page 2

Work Order ID: 115229

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount Installation

115229

D205-708-011

Start Date: 3/19/14

Required Date: 4/04/14

Start Qty: 4.00

Required Qty: 4.00

MS20613-6C12

Purchased

No

140

Each

46.0000

2 8

MS20613-6C12

Rivet

DAS

46

9-89

Location

ST312

Loc Qty

46

Loc Code

105433

46

8 32

MS20613-6C16

Purchased

No

140

Each

340.0000

8 32

MS20613-6C16

Rivet

DAS

46

9-89

Location

ST312

Loc Qty

340

Loc Code

115358

340

32 16

MS20613-6C18

Purchased

No

140

Each

95.0000

12 48

MS20613-6C18

Rivet

DAS

46

9-89

Location

ST312

Loc Qty

95

Loc Code

M125880

95

16 48

MS20613-6C19

Purchased

No

140

Each

47.0000

12 48

MS20613-6C19

Rivet

DAS

46

9-89

Location

ST312

Loc Qty

47

Loc Code

m126410

47

128890 X 33 15

DAS

28

9-89

Picklist Print

March-19-14 7:13:19 AM

Page 3

Work Order ID: 115229

115229

Parent Item: D205-708-011

D205-708-011

Parent Item Name: Adjustable Engine Mount Installation

Start Date: 3/19/14

Required Date: 4/04/14

Start Qty: 4.00

Required Qty: 4.00

NAS509-12

Purchased

No

140

Each

84.0000

6

24

4 *NAS509-12*

Nut

**

14/03/24
B 115 229

Location

Loc Qty

Loc Code

ST276

84

15057

43

24757

23

91674

12

94018

6

NAS509L12

Purchased

No

140

Each

58.0000

6

24

4 *NAS509L12*

Nut

**

14/03/24
B 115 229

Location

Loc Qty

Loc Code

ST276

58

102296

26

24757

23

94018

9



Packing Slip

EMTEQ Canada Ltd.

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 4845
Delivery Date : 07/22/2014
SO No. : 30700
Your Reference : PO: 23488
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total		Qty		Delivery Date
		Ordered	Unit	Delivered		
B80702-1	SLEEVE, ENGINE MOUNT 13-3647 14-2942 14-3334	24	EA	24		07/22/2014
B80703-1	STUD, MALE, 7/8, ENGINE MOUNT 13-3665 14-2943	8	EA	8		07/22/2014
B80704-1	STUD, MALE, 3/4, ENGINE MOUNT 13-3666 13-1922 14-3116 14-2944	16	EA	16		07/22/2014
B80705-1	STUD, FEMALE, ENGINE MOUNT 13-3667 13-3667 14-3335	24	EA	24		07/22/2014
NAS509-12	NUT (.7500-16 UNJF-3B) 13-1954	24	EA	24		07/22/2014
NAS509L12	NUT 13-1955	24	EA	24		07/22/2014
MISC CHARGES - NAI	ASSEMBLY	4	-	4		07/22/2014

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

Remarks**Certification Statement**

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:



25 Dunlop Ave
Winnipeg, Manitoba, Canada, R2X 2V2
Ph: 204-783-5402 Fax: 204-783-5436

STATEMENT OF CONFORMITY

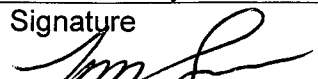
Form Tracking No.: 30700-1		Contract/Invoice: PO: 23488	Production Order: PR1400015143, 16024, 16025, & 16026		
Item	Description	Part No.	Quantity	Serial/Batch	Status
1	Sleeve	B80702-1	24	(11) 13-3647, (8)14-3334, (5) 14-2942	New
2	7/8" Stud	B80703-1	8	(7) 13-3665, (1) 14-2943	New
3	3/4" Male Stud	B80704-1	10	(2) 13-1922, (2) 13-3666, (6) 14-3116	New
4	3/4" Male Stud	B80704-1	6	14-2944	New
5	Stud	B80705-1	24	(11) 13-3667, (13) 14-3335	New

Remarks:

The above items conform to released design data in accordance with DWG B80702 (Rev. A), B80703 (Rev. A), B80704 (Rev. A), & B80705 (Rev. B); as applicable.

New-Unused Parts/Material Certification

The items described above have been manufactured using standards employed ACS-NAI (dba EMTEQ) in accordance with a AS9100 Quality Assurance System.

Signature 	Name TIM SINCLAIR	Date (dd mmm yyyy) 22-Jul-14
--	-------------------	------------------------------

User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

CD 14/03/19
W10: 115229

RELEASED
 2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3284	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Packing Slip

EMTEQ Canada Ltd.
5 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 5210
Delivery Date : 11/28/2014
SO No. : 32215
Your Reference : PO: 23488 (RMA-0929-14)
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description	Total		Qty	Delivery Date
	Batch Number	Ordered	Unit	Delivered	

B80701 DETAIL B	ENGINE MOUNT ASSY 14-4337	1	EA	1	11/29/2014
-----------------	------------------------------	---	----	---	------------

Assembly parts:
B80702-1 Sleeve, Engine Mount (1) ✓
B80703-1 Stud, Male (1)
B80705-1 Stud, Female (1)
NAS509-12 Nut (1)
NAS509-L12 Nut (1)

CD 14/12/04

Warranty Replacement for (RMA-0929-14)
Qty 1 assembled engine mount returned with
scatches.

Ship via FedEx P1 with letter from QA.
Acct # 151793240

Packages: 0 Gross Weight: 0.00 Net Weight:

Ordered by: Dart Aerospace Ltd.
Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.
0.00
Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described hereon were
acquired from a source of supply that is consistent with the
conditions under which TCCA distributor approval AMO88-97
has been granted.

Signatory

Date:



Date: 2014-09-26

To: Mr. Michael Gregoire

From: Linda J. Thurston, QA Manager/PRM
EMTEQ, Canada
25 Dunlop Avenue
Winnipeg, MB

Re: RMA 0929-14

Part numbers B80702-1 Sleeve, Engine Mount, and B80705-1 Stud, Engine Mount have been inspected and it is EMTEQ, Canada's (ECN) position that the parts returned for warranty replacement have damage as a result of customer handling (scoring and cad plate scratching) and not due to any ECN process.

Considering the importance of Dart Aerospace as a customer despite the return not qualifying for warranty EMTEQ will replace the above parts at no charge as a sign of good faith.

Our Account Manager will be in contact with respect to part replacement.

If you have any questions please contact me directly at 204-594-5268.

Sincerely,

A handwritten signature in black ink, appearing to be 'LJ', followed by a horizontal line.

Linda J. Thurston, QA Manager/ PRM

Cc: Rui Botelho, Operations Manager
Jasmine Magbanua, Account Manager



25 Dunlop Ave
Winnipeg, Manitoba, Canada, R2X 2V2
Ph: 204-783-5402 Fax: 204-783-5436

STATEMENT OF CONFORMITY

Form Tracking No.: 32215-1

Contract/Invoice:
PO: 23488 (RMA-0929-14)

Production Order: PR1400016920

Item	Description	Part No.	Quantity	Serial/Batch	Status
1	Engine Mount Assembly	B80701 DETAIL B	1	14-4337	New

Remarks:

THE ABOVE ITEM CONFORMS TO RELEASED DESIGN DATA IN ACCORDANCE WITH DWG B80701 (Rev. C), ASSEMBLED AS ORDERED WITH THE FOLLOWS PARTS:

(1) B80702-1 Sleeve (Batch : 14-2942) (1) NAS509-12 Nut (Batch: 13-1954)
(1) B80703-1 Stud, Male (Batch: 13-3665) (1) NAS509-L12 Nut (Batch: 13-1955)
(1) B80705-1 Stud, Female (Batch: 14-3335)

New-Unused Parts/Material Certification

The items described above have been manufactured using standards employed ACS-NAI (dba EMTEQ) in accordance with a AS9100 Quality Assurance System.

Signature

Name JORDAN NYKOLAISHEN

Date (dd mmm yyyy) 28-Nov-14

User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23488**

Purchase Order Date 3/24/2014

PO Print Date 12/4/2014

Page Number 4 of 4

Order From :
EMTEQ
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2

VU-ACS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 204-772-9922

Ship To Contact
Ship To Phone
Ship Via: FedEx PI collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB FCA - (Free Carrier)

9	71475-45	D205-708-011 Engine Mount	5/16/2014	1.00	✓	\$0.00	\$0.00
			No	Each			
			12/4/2014				

To cover the cost of warranty repair or replacement. RMA0929-14
SNAG:Part is scored and scratched.

NCR14-4144

NOTE

We would require a teardown report as to the cause.

CY 14/12/04

Line Total: \$0.00

PO Total: \$9,224.52

CY

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 9

Change Date: 12/4/2014



Supplier Non-Conformance Report

Reviewed
DQA:
Date:

Printed on: Friday, August 22, 2014

Details			
Raised Date 8/22/2014	Status Open	Owner Gregoire, Michael	Number NCR14-4144
Target Date 8/29/2014	Standard	Severity MAJOR	
Process Inspection		Audit	
Raised By Person Downing, Eric M		Raised Against (Department or Supplier)	Fault Category Supplier
Details found at inspection that the adjustable engine mount has been scored, cad scratched off and resembles that it has been used. work order D205-708-011 B115229 PO#23488			
Keywords		Product D205-708\D205-708-011	
Document		Root Cause	
Closed By	Closed Date	Resolution	

Corrective Action			
Target Date 8/29/2014	Owner Gregoire, Michael	Closed Date	Closed By
Details			

Actions			
Number	Owner	Target Date	Completed Date
Details		Response	
1	Gregoire, Michael	8/29/2014	
Contact Supplier and obtain corrective action and request part to be returned and replaced			

Verification & Review			
Target Date 8/29/2014	Owner Smith, Patrick	Closed Date	Closed By
Details All Actions Complete			

Actions			
Number	Owner	Target Date	Completed Date
Details		Response	



Michael Gregoire

From: Jasmine Magbanua <jmagbanua@emteq.com>
Sent: Monday, August 25, 2014 5:14 PM
To: Michael Gregoire
Subject: Re: ship status

Hi Michael,

Please return back using RMA # RMA-0929-14.

Thank you!

Also, Please don't forget to check out the link below for all our Dash 8 capabilities.

<http://www.emteq.com/dash8/2014/index.html>

Jasmine Magbanua
Account Manager

EMTEQ Canada (www.emteq.com)
EMTEQ
25 Dunlop Ave.
Winnipeg, MB R2X 2V2
204-594-5275 Direct
204-772-7568 Fax

Visit emteq.com for:
[Locations](#) | [Events](#) | [Product Info](#)

 **Is it really necessary to print this e-mail? Think green...**

On Mon, Aug 25, 2014 at 8:22 AM, Michael Gregoire <mgregoire@dartaero.com> wrote:

Hello Jasmine,

That is the way it came in.

Regards,

Mike

From: Jasmine Magbanua [<mailto:jmagbanua@emteq.com>]
Sent: Monday, August 25, 2014 9:14 AM

To: Michael Gregoire
Subject: Re: ship status

Good Morning Michael,

Did these parts come out of the box that way as they should not have left our facility like that.

Thank you!

Also, Please don't forget to check out the link below for all our Dash 8 capabilities.

<http://www.emteq.com/dash8/2014/index.html>

Jasmine Magbanua
Account Manager

EMTEQ Canada (www.emteq.com)
EMTEQ
25 Dunlop Ave.
Winnipeg, MB R2X 2V2
204-594-5275 Direct
204-772-7568 Fax

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On Fri, Aug 22, 2014 at 1:11 PM, Michael Gregoire <mgregoire@dartaero.com> wrote:

Hello Jasmine,

Please find attached our NCR14-4144. We will require a corrective action. There is also a photos showing the damage.

Regards,

Mike

From: Jasmine Magbanua [<mailto:jmagbanua@emteq.com>]
Sent: Tuesday, July 22, 2014 3:46 PM

To: Michael Gregoire
Cc: Chantal Lavoie
Subject: Re: ship status

Good Afternoon Michael & Chantal,

We have finally completed your order, which will be shipped out tonight via FedEx Overnight tracking # 770661578347

Thank you very much for your patience with us, we really do appreciate your business.

Please let me know if there is anything further I can assist with or if you have any questions. Talk to you soon.

Also, Please don't forget to check out the link below for all our Dash 8 capabilities.

<http://www.emteq.com/dash8/2014/index.html>

Jasmine Magbanua
Account Manager

EMTEQ Canada (www.emteq.com)
EMTEQ
25 Dunlop Ave.
Winnipeg, MB R2X 2V2
204-594-5275 Direct
204-772-7568 Fax

Visit [emteq.com](http://www.emteq.com) for:
[Locations](#) | [Events](#) | [Product Info](#)

 **Is it really necessary to print this e-mail? Think green...**

On Thu, Jul 10, 2014 at 11:49 AM, Jasmine Magbanua <jmagbanua@emteq.com> wrote:

Good Morning,

In regards to your order, PO: 23488, We have sent some parts out for plating and they have come back as nonconforming so we had to have them reworked once again.

I apologize for all the issues and the delay of your order. We are having a lot of trouble with these parts and hoping to get a handle on the process of it. I just wanted to keep you updated on the status of this order. I am still waiting on an exact lead time of this order to give to you.

Once again, as soon as I know more, I will let you know. Thank you so much for your patience.

Also, Please don't forget to check out the link below for all our Dash 8 capabilities.

<http://www.emteq.com/dash8/2014/index.html>

Thank you!

Jasmine Magbanua
Account Manager

EMTEQ Canada (www.emteq.com)
EMTEQ
25 Dunlop Ave.
Winnipeg, MB R2X 2V2
204-594-5275 Direct
204-772-7568 Fax

Visit [emteq.com](http://www.emteq.com) for:
[Locations](#) | [Events](#) | [Product Info](#)

 Is it really necessary to print this e-mail? Think green...

On Fri, Jun 27, 2014 at 9:36 AM, Jasmine Magbanua <jmagbanua@emteq.com> wrote:

Good Morning,

I apologize for the late response. We are working at getting this order shipped for Monday as we are just finishing up the final processes and assembly.

Please accept our apology for the late delivery as we are trying to improve the processes on these items to avoid tearing on the threads. I will inform you once they are completed with shipping details.

On Mon, Jun 23, 2014 at 12:20 PM, Michael Gregoire <mgregoire@dartaero.com> wrote:

Hello Jasmine,

Have you made any progress with these parts?

Regards,

Mike

From: Jasmine Magbanua [<mailto:jmagbanua@emteq.com>]

Sent: Thursday, June 12, 2014 9:44 AM

To: Michael Gregoire; Chantal Lavoie

Subject: Re: ship status

Good Morning,

These items are still in process as we've had some issues with the threads tearing. We are looking to improve this process to avoid this issue happening again. I will get you a new lead time as soon as I know more.

On Tue, Jun 10, 2014 at 7:34 AM, Michael Gregoire <mgregoire@dartaero.com> wrote:

Hello Jasmine,

Please advise ship status for the following items;

EMTEQ	PO23488	B80702-1	Sleeve
EMTEQ	PO23488	B80703-1	Stud
EMTEQ	PO23488	B80704-1	stud
EMTEQ	PO23488	B80705-1	stud
EMTEQ	PO23488	NAS509-12	Nut
EMTEQ	PO23488	NAS509L12	Nut

Regards,

Mike Gregoire

Dart Aerospace

Tel:613-632-3336

Fax:613-632-5246

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Also, Please don't forget to check out the link below for all our Dash 8 capabilities.

<http://www.emteq.com/dash8/2014/index.html>

Thank you!

Jasmine Magbanua
Account Manager

EMTEQ Canada (www.emteq.com)

EMTEQ

25 Dunlop Ave.

Winnipeg, MB R2X 2V2

204-594-5275 Direct

204-772-7568 Fax

Visit [emteq.com](http://www.emteq.com) for:

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4.0 PARTS LIST

Qty -043	Qty -013	Qty -041	Qty -011	Part Number	Description
			X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
		X		D205-708-041	ADJUSTABLE ENGINE MOUNT ASSEMBLY (205/UH-1)
	X			D204-708-013	ADJUSTABLE ENGINE MOUNT KIT (204)
X				D204-708-043	ADJUSTABLE ENGINE MOUNT ASSEMBLY (204)
	6		6	D3284-001	SLEEVE
			2	D3284-003	STUD
	6		4	D3284-005	STUD
	6		6	D3284-007	STUD
	6		6	D3284-009	BEARING
	1		1	D3284-011	BEARING
1				D3284-021	TUBE ASSEMBLY
1				D3284-023	BIPOD ASSEMBLY
1				D3284-025	TRIPOD ASSEMBLY
		1		D3284-031	TUBE ASSEMBLY
		1		D3284-033	BIPOD ASSEMBLY
		1		D3284-035	TRIPOD ASSEMBLY
	2		2	MS20613-6C12	RIVET
	12		8	MS20613-6C16	RIVET
			8	MS20613-6C18	RIVET
	12		8	MS20613-6C19	RIVET
	6		6	NAS509-12	NUT
	6		6	NAS509L12	NUT

5.0 WEIGHT AND BALANCE

The following is the net weight and moment change associated with this installation

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-708-011 Adjustable Engine Mount Kit (205/UH-1)	9.6 lb	-3.0 in	-28.8 lb-in	188.5 in	1810 lb-in
D205-708-041 Adjustable Engine Mount Assembly (205/UH-1)	4.4 kg	-0.08 m	-0.35 kg-m	4.79 m	21.1 kg-m
D204-708-013 Adjustable Engine Mount Kit (204)	9.6 lb	-3.0 in	-28.8 lb-in	184.5 in	1771 lb-in
D204-708-043 Adjustable Engine Mount Assembly (204)	4.4 kg	-0.08 m	-0.35 kg-m	4.69 m	20.6 kg-m

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Revision: A

Date: 05.07.20

Work Order ID 115229

115229

Page 1

March-19-14 7:13:20 AM

Item ID: D205-708-011 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Adjustable Engine Mount Installation
 Start Date: 3/19/14 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 4/04/14 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B80701	Rev C								

100 Document Control 0.00
 100
 DC
 Doc Control USB or Paperwork
 Memo M. 10 0.00
 Photocopy bluefile and create labels per PPP D205-708-011, CHG001

110
 Purchasing
 Purchasing
 PURCHASING
 Memo 0.00
 Issue P/O: 23488 for:
 (ATTN: ORDER THE B P/N'S! - SAME AS BOM)
 6* D3284-001 (B80702-1) Sleeve x24
 2 D3284-003 (B80703-1) Stud x8
 4 D3284-005 (B80704-1) Stud x16
 6* D3284-007 (B80705-1) Stud x24
 6 NAS509-12 Nut x24
 6 NAS509L12 NutStud x24

To be assembled as per Dwg B80701 Rev. C
 Possible Supplier: Northern Aero
 Certificate of Conformity is required

MCS 14-12-23

CZ 14/03/24

Pro
NCR 14-4144